Carrier

United Technologies

turn to the experts

39XT

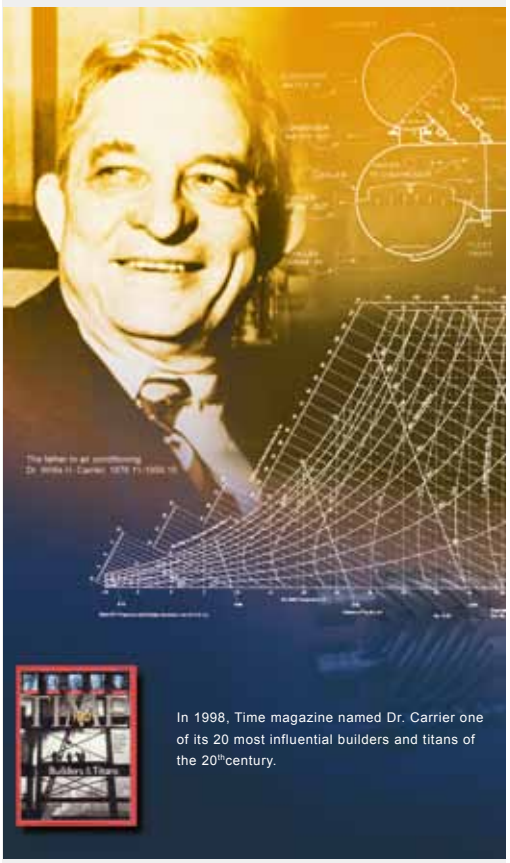
Air-Handling Unit

Air flow 2000~200000m^3/h

Carrier China

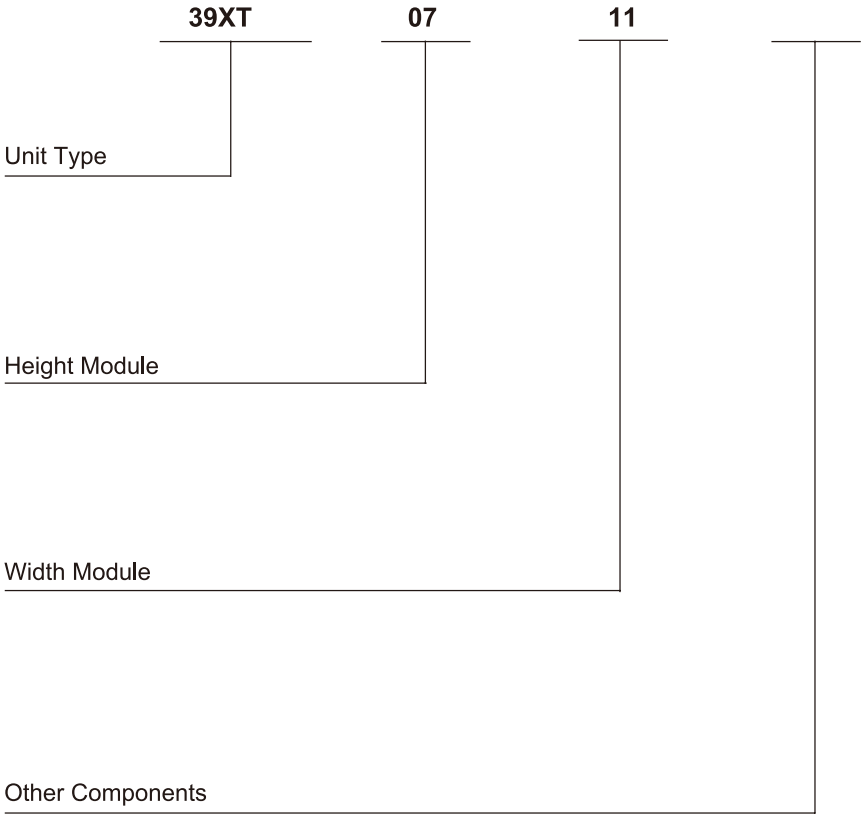
Carrier Corporation is a subsidiary of the United Technologies Corp. (UTC), which ranks the 150th in Fortune Top 500 in 2011 and has its operations in aerospace and building systems industries all over the world. From the time the founder Dr. Carrier invented the first system of modern air conditioning in 1902, Carrier has been the world leader in the air conditioning industry with its products and system solutions supplied to numerous famous buildings, and up to now, the network of distribution cover more than 170 countries all over the world. In 2011, Carrier ranked top in the HVAC industry field with its sales revenue of US $12 billion.

In China, there are 6 Carrier factories which have more than 2500 employees. As the world-class factory, Carrier has a number of technically advanced production lines, manufacturing commercial and residential chillers, compressors and air-side products. A wide range of products are able to meet diversified requirements of different customers. The global R&D center located in Shanghai has the capability of developing several major projects in the same time, with many advanced technical patents awarded to support Carrier stay most competitive in terms of technology advantage in the HVAC industry.



In 1998, Time magazine named Dr. Carrier one of its 20 most influential builders and titans of the 20th century.

Identification & Dimension



General rule of the height, width and length of a section or unit can be determined with the module concept:

39XT

(1) Unit Height = Height Module × 100 + 104+ 100 (base)

(2) Unit Width = Width Module × 100 +104

Example: 39XT 0711

07 Height Module

Unit Height: 7 × 100 +104 +100 (base) = 904mm

11 Width Module

Unit Width: 11 × 100 + 104 = 1,204mm

Air Volume

39XT 2000~200000m^3/h

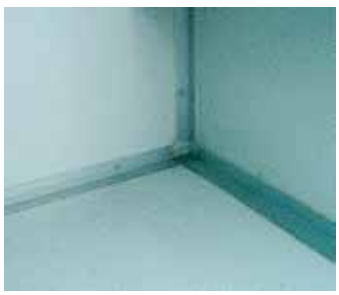
Features

Corrugated damper flexible to adjust

- Manual or electric mode available. The corrugated linkage damper can be opened flexibly, and can also add an electric controller as required.

Unit panel inside

- Treated with a special gap-filling glue, the inner wall is smooth, and free of cutting burr and welding marks. Panel sealing is more ensured.



Quiet and vibration-free operation

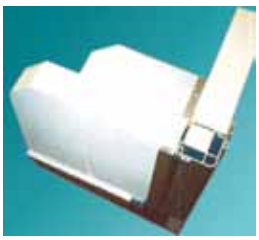
- All fan impellers and belts are subjected to static and dynamic balance calibrations, and overload tests before delivery.

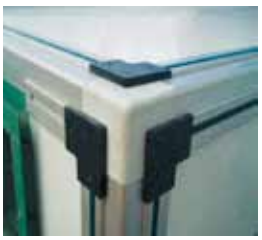
High-performance coils

- All cooling and heating coils are composed of copper tubes and aluminum foils through mechanical expanders, and provided with a strong galvanized steel frame. The entire header is subjected to special anti-corrosive treatment after welding. Each coil is subjected to the reliability air pressure leak test at 2.8Mpa. Each coil is equipped with a vent valve and a drainage valve to ensure complete discharge. The entire coil is placed on a slide for easy movement.

The casing adopts a patented construction

- It can withstand severe weather, and possible wear and tear in operation, and avoid any possible damage in shipment or stacking casing. The casing and access door are of a patented double-skin structure to ensure that all performances reach internationally advanced level.



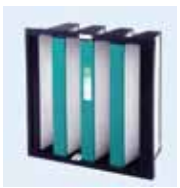


High airtight construction, double-skin panel

- The high air-tightness of Carrier's double-skin panel for air-handling units is from the special non-toxic and pollution-free ga-filling glue. This feature makes it not only applicable to general commercial air conditioning needs, but also meet stringent needs for industrial air conditioning and clean-room air conditioning.

Various filters available to meet different needs

- Filters of various filtering levels are available ranging from low efficiency filters (Panel type, efficiency: G4), to medium efficiency filters (Bag type, efficiency: F8), and to high efficiency filters (H13).And some special filters such as activated carbon filters, cartridge filters and destatic filters can also be provided.



High Efficiency Filter

Bag Filter

Panel Filter

Various filters available to meet different needs

- A standard drain pan may be constructed of stainless steel sheet, with 10mm thick insulation outside the drain pan. The drain pipe is arranged at the bottom of the drain pan to ensure complete drainage and side drainage. The inlet and outlet pipes of the drain pipe and coil are arranged on the same side.

Europe Standard （EUROVENT）

39XT series unit is an air-handling unit for clean rooms designed with internationally up-to-date designing technology, materials and technology, all technical parameters of which refer to various highest standards of European air handling units.

EUROVENT is a professional certification for ventilation and air conditioning of buildings for human comfort identified all over the world. It is awarded from EUROVENT certification company in France, which is one oft the most authoritative organization in the world.

EUROVENT Certification contains EN1886 and EN13053.

EN1886 is the standard for mechanical performance of air-handling unit, including Mechanical Strength, Cold Bridge Factor, Thermal Transmittance, Air Leakage Rate of Casing, Filter Bypass Rate and Acoustic Insulation of Casing.

EN13053 certification primarily targets machine performance testing to ensure that the actually measured values of air flow, air pressure, coil heating/cooling capacity, motor input power and octonary noise are superior to calculated values for selection procedures, i.e. the actual coil cooling capacity, heating capacity, air blow and air pressure are higher than the calculated values, but motor input power and noise are below the calculated values for selection procedures.

EN1886: Europe standard for air-handling unit （39XT)

Casing Class Casing Class	Max. Deflection (mm.m-1)	Withstand Max. Fan Pressure
D1	4	Yes
D2	10	Yes
D3	No requirement	Yes

Class TB1	0.75 < Kb ⩽ 1
Class TB2	0.6 < Kb ⩽ 0.75
Class TB3	0.45 < Kb ⩽ 0.6
Class TB4	0.3 < Kb ⩽ 0.45
Class TB5	No requirement

Casing air leakage rate	Max. air leakage rate l/sm^2 (-400Pa)	Max. air leakage rate l/sm^2 (+700Pa)
L1	0.15	0.22
L2	0.44	0.63
L3	1.32	1.90

Mechanical Strength of Casing

Max. Deflection refers to the maximum allowable elastic deflection of the unit at ±1000Pa. Withstand Max. Fan Pressure means that the unit will not suffer from permanent deformation at ±2500Pa.

Thermal Bridge Factor

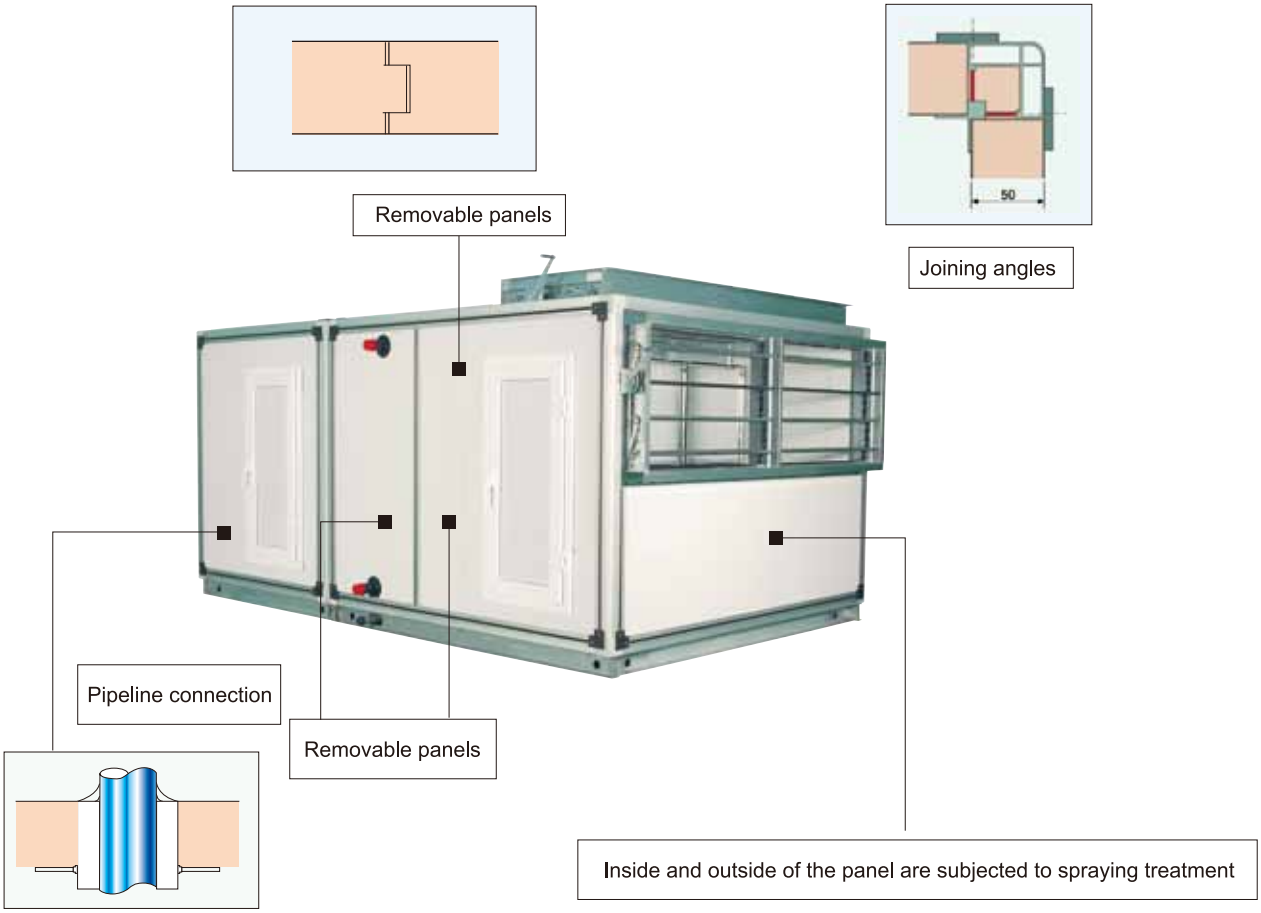
Thermal Bridge Factor Kb=Tmin/Tair, where Tmin refers to the difference between temperature inside the unit and outer surface temperature of the unit, and Tair the difference between temperature inside the unit and ambient temperature.

Air Leakage Rate

The air leakage rate of the unit is measured at 400Pa internal negative pressure and 700Pa internal positive pressure.

Casing properties

Patent No.: ZL03270350.3



Excellent airtightness

The casing is made up of panels, frame and sealing strips. The panels are connected accurately by adopting unique embedded abutting method. Type of sealing strips between the frame and the panels, and careful sealing design to all access panels and locations passing-through pipes ensure excellent air tightness of the unit,

Optimal thermal insulation

Between unit panels, a 50mm thick polyurethane foam insulation material is inserted, and even between aluminum frames are added polyurethane materials, with each junction subject to special heat insulation treatment. The units are ensured to have no condensation in a variety of damp conditions. The outer surface of the panels is treated with special spraying to ensure good fireproof and rust-preventive performance of the unit.

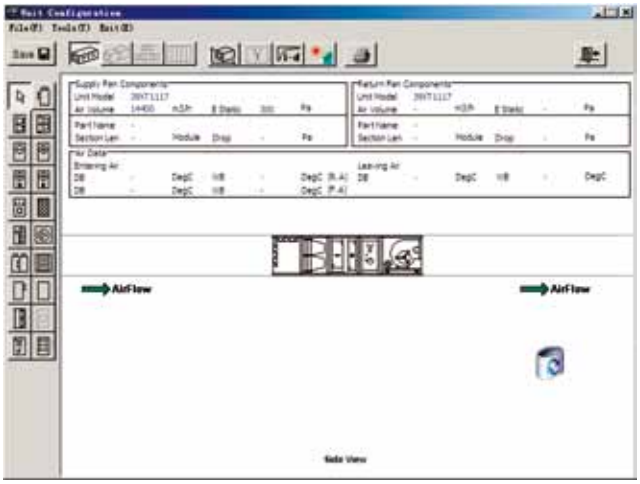
Robust casing strength

The patented double-skin panel and joining-angle structure enable the units to maintain stable performance in all kinds of harsh environments and prevent the units from permanent deformation under the maximum design air pressure.

Software

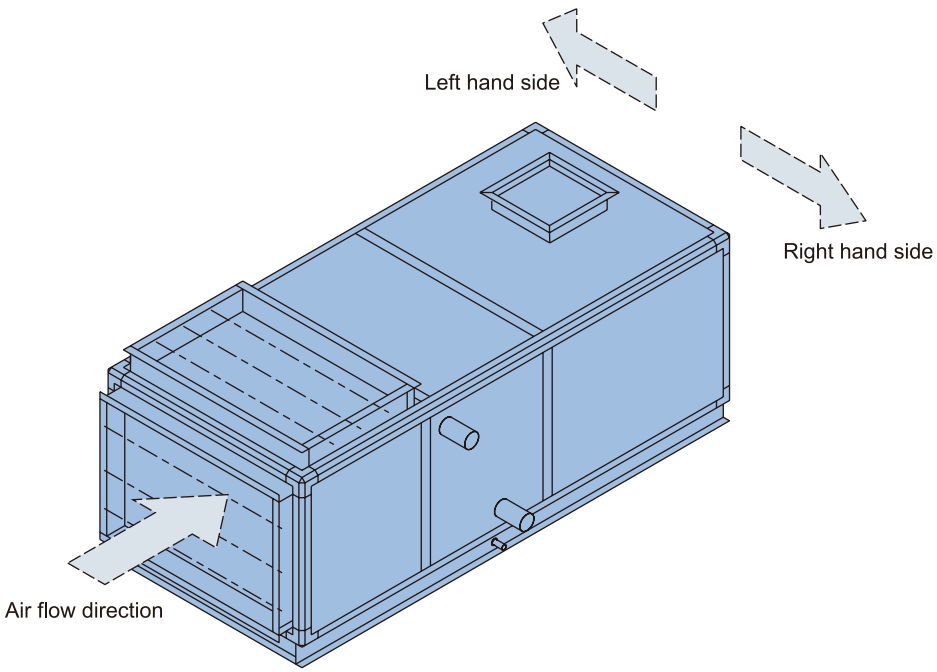
Lastest Selection software： AHU-Designer

- Project Management
- Modular Designer
- Free Section Combining
- Section & Option Configuration
- Shipping Configuration
- Performance Calculation
- Quotation
- Drawings & Tech Specification
- Chinese - English interface



Unit Orientation

Unit Orientation is determined by the location of the inlet and outlet pipes of the coil and the access panel while facing unit in the direction of air flow.



Quick Selection

Unit Size	Air Volume	Coil Face	Cooling/Heating Coil Capacity (kW)			Steam Coil Heating Capacity (kW)	Inside Dimension of Damper	39XT Dimensions	
	m^3/h	Area (m^2)	2R Heating	4R Heating	6R Heating	0.2MPa	(mm*mm)	Hight	Width
39XT0608	2000	0.23	12.96	10.61	32.52*	30.6	704*322.5	704	904
39XT0609	3000	0.32	19.25	16.03	46.15*	36.2	804*322.5	704	1004
39XT0711	4000	0.46	27.29	23.18	63.14	61.8	1004*322.5	804	1204
39XT0811	5000	0.57	34.14	29.02	79.03	29.2	1004*322.5	904	1204
39XT0912	6000	0.69	41.46	35.46	95.96	97.5	1104*322.5	1004	1304
39XT0913	7000	0.76	47.94	41.32	111.77	107.8	1204*480	1004	1404
39XT0914	8000	0.84	54.39	47.35	127.53	118.1	1304*480	1004	1504
39XT1015	10000	1.06	69.13	60.56	153.60	151.5	1404*480	1104	1604
39XT1117	12000	1.31	84.79	65.95	188.88	206.7	1604*480	1204	1804
39XT1317	15000	1.68	107.03	83.28	237.60	241.6	1604*480	1404	1804
39XT1418	18000	1.90	126.34	99.39	283.24	280.8	1704*637	1504	1904
39XT1420	20000	2.14	142.41	114.02	319.94	317.1	1904*637.5	1504	2104
39XT1621	25000	2.62	165.83	143.03	391.43*	363.1	2004*637.5	1704	2204
39XT1822	30000	3.26	203.01	175.65	469.86*	442.7	2104*795	1904	2304
39XT1825	32000	3.75	226.22	197.13	506.12*	533.0	2404*795	1904	2604
39XT2025	35000	4.04	244.05	212.48	564.12*	595.5	2404*795	2104	2604
39XT2125	40000	4.33	272.70	237.86	627.66*	624.5	2404*952.5	2204	2604
39XT2226	45000	4.82	307.16	268.70	693.83*	672.5	2504*952.5	2304	2704
39XT2328	50000	5.39	344.97	299.37	761.06*	738.0	2704*952.5	2404	2904
39XT2333	60000	6.44	417.15*	365.29*	880.6*	898.4	3204*952.5	2404	3404
39XT2532	73170	8.13	470.33	457.23	965.14*		3104*952.5	2604	3304
39XT2832	81081	9.01	513.83*	507.29	1246.68*		3104*952.5	2904	3304
39XT3132	89820	9.98	574.52*	543.02*	1247.79*		3104*1267.5	3204	3304
39XT3438	111240	12.36	668.53	625.96	1770.74*		3704*1267.5	3504	3904
39XT3841	132210	14.69	812.74	759.88	2087.94*		4004*1582.5	3904	4204
39XT4444	159480	17.72	1020.87	932.70	2542.41*		4304*1582.5	4504	4504
39XT4750	198090	22.01	1297.04	1190.93	3101.77*		4904*1582.5	4804	5104

Note: 1. The data of 2R coil heating capacity is under the standard condition. (Air temperature in is 15℃ db, water temperature in is 60℃)

2. The data of 4R coil cooling capacity is under the standard condition. (Air temperature in is 27℃ db/19.5℃ wb, water temperature in is 7℃)

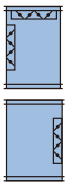
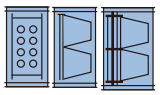
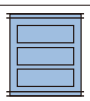
3. The data of 6R coil cooling capacity is under the fresh air condition. (Air temperature in is 35℃ db/28℃ wb, water temperature in is 7℃)

4. The unit height does not include the damper on top and the base of 100mm (0608~2333) / 200mm (2532~4750)

5. The cooling and heating capacity of the coil in the table is just for your reference, the data with "*" means temperature difference of in/out is more than 5℃.

Please refer Carrier AHU selection software for detail information.

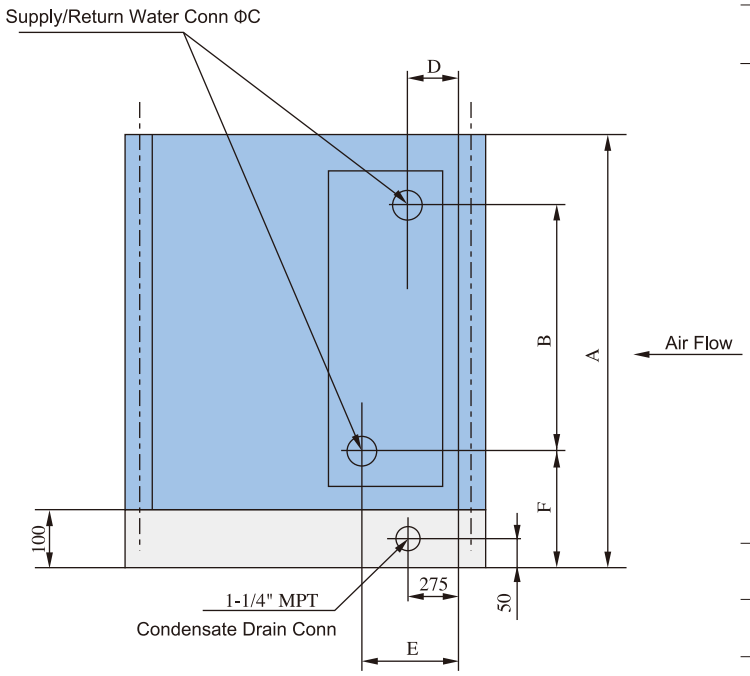
Standard Components

No.	Unit Section	Diagram	Section Length (M: Module)	Remark
1	Return/Mixing/Supply Chamber		(0608~0912) 5M (0913~1317) 6M (1418~1621) 8M (1822~2025) 9M (2125~2333) 11M (2532~2832) 12M (3132~3438) 15M (3841~4750) 18M	1.Could be used as access section 2.Could reduce the length of section suitably when the direction of in/out air is horizontal
2	Electrostatic/Bag/Combined Filter		3M/6M	Access section is recommended at upstream
3	Cooling Coil		5M or 6M； 12M	1.For 0608~2333, the section length is 5M with drift eliminator and 6M without drift eliminator 2. For 2532~4750, the section length is 12M
4	Heating Coil		3M	May be be installed together with the cold water coil if the cooling coil does not include a film humidifier and a drift eliminator
5	Steam Heating Coil		3M	Pay attention that the steam pressure could impact the heating capacity
6	Electric Heating Coil		3M	Pay attention to the power stage of control
7	Steam Humidifier		6M	Pay attention that the steam pressure could impact the humidifier capacity
8	Film Humidifier*		3M	May be installed directly in the coils and drain pan, no additional space needed
9	Spray Humidifier*		6M	Could share the drift eliminator with cooling coil when it is installed next the coil.
10	Electric Humidifier		6M	
11	Fan		Refer to fan table	Four discharge configurations available
12	Combined Mixing Chamber		(0608~0913) 10M (0914~1825) 12M (2025~2333) 18M (2532~2832) 26M (3132~3438) 32M (3841~4750) 38M	Could be used as access section
13	Attenuator		6M（1 Level） 12M（2 Level）	Access section is recommended at upstream
14	Plenum/Access		3M、6M	The length can not be less than 5M, when it is used as access section.
15	High Efficiency Filter		9M	Already include the access section at upstream
16	Energy Recovery*		6M	Pre-filter at upstream and access section at downstream are recommended

Note: The section with "*" is not available for 2532~4750 in the selection software, please contact Carrier sales office

Coil Connection

Cooling & Heating Coil（0608~2333）



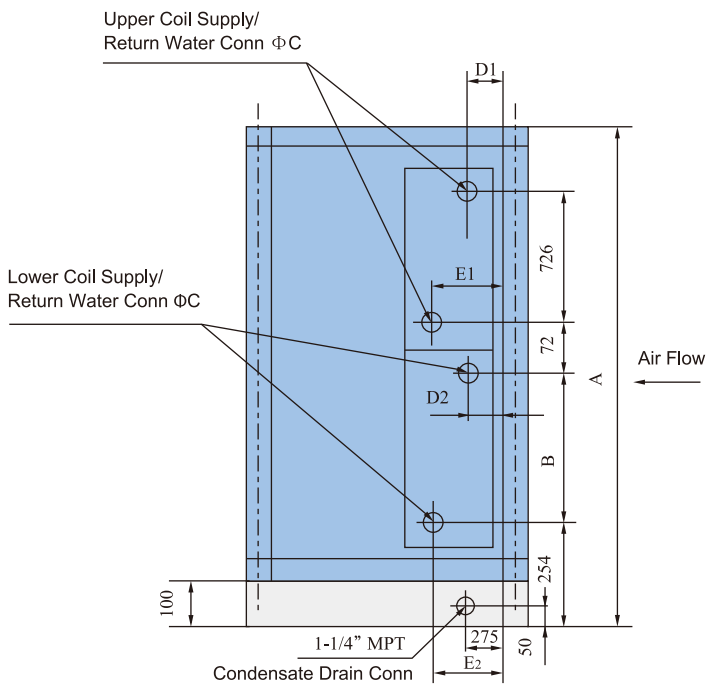
*MPT- Male Thread

(mm)

39XT	A	B	øC	F
0608	804	357	1-1/2" MPT	238
0609	804	421	1-1/2" MPT	238
0711	904	472	2" MPT	244
0811	1004	599	2" MPT	244
0912	1104	647	2-1/2" MPT	252
0913	1104	647	2-1/2" MPT	252
0914	1104	647	2-1/2" MPT	252
1015	1204	774	2-1/2" MPT	252
1117	1304	824	3" MPT	259
1317	1504	1078	3" MPT	259
1418	1604	1142	3" MPT	259
1420	1604	1142	3" MPT	259
1621	1804	1332	3" MPT	259
1822	2004	1586	3" MPT	259
1825	2004	1586	3" MPT	259

(mm)

39XT	Coil Row	D	E	øC
0608~1825	2Rows Hot Water	55	138	1-1/2" MPT
0608~1015	4Rows	91	174	See above table
1117~1825	4Rows	84	181	
0608~0609	6Rows	63	201	
0711~0811	6Rows	70	194	
0912~1015	6Rows	77	187	
1117~1825	6Rows	84	180	
0608~1825	8Rows	84	226	



MPT- Male Thread

(mm)

39XT	A	B	øC	øF
2025	2204	951	3" MPT	259
2125	2304	1078	3" MPT	259
2226	2404	1205	3" MPT	259
2328	2504	1269	3" MPT	259
2333	2504	1269	3" MPT	259

(mm)

39XT	Coil Row	D	E	øC
2025~2333	2Rows Hot Water	55	138	1-1/2" MPT
2025~2333	4Rows	109	206	See above table
2025~2333	6Rows	109	206	
2025~2333	8Rows	88	226	

Coil Connection

Cooling Coil（2532~4750）

Unit Size	Total Qty of Coil	Coil Model*Qty	Coil Diameter*Qty
39XT 2532	2	5100*2	Φ89*4
39XT 2832	2	5100*1	Φ89*2
		6100*1	6100 Upper coil：Φ48*2
			6100 Lower coil：Φ89*2
39XT 3132	2	5100*1	Φ89*2
		7100*1	7100 Upper coil：Φ48*2
			7100 Lower coil：Φ89*2
39XT 3438	4	660*2	660 Upper coil：Φ48*4
			660 Lower coil：Φ89*4
		760*2	760 Upper coil：Φ48*4
			760 Lower coil：Φ60*4
39XT 3841	4	760*2	760 Upper coil：Φ48*4
			760 Lower coil：Φ89*4
		770*2	770 Upper coil：Φ48*4
			770 Lower coil：Φ89*4
39XT 4444	6	570*4	Φ89*8
		670*2	670 Upper coil：Φ48*4
			670 Lower coil：Φ89*4
39XT 4750	6	580*2	Φ89*4
		680*4	680 Upper coil：Φ48*8
			680 Lower coil：Φ89*8

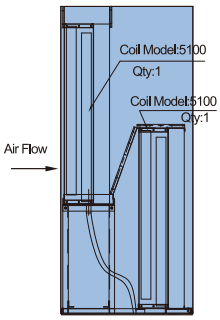


Figure 1：39XT 2532

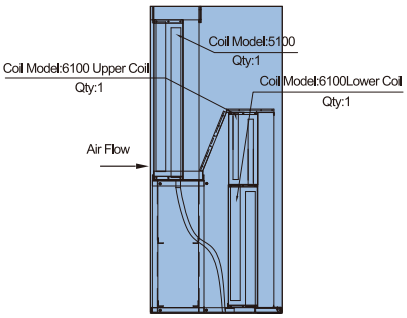


Figure 2：39XT 2832

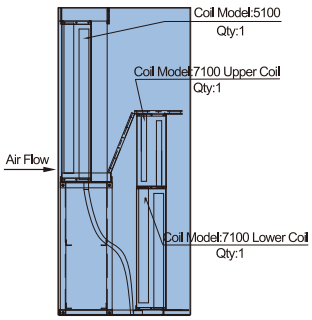


Figure 3：39XT 3132

Note:table and figure are just for your reference
Both sides water connection for unit 3438~4750

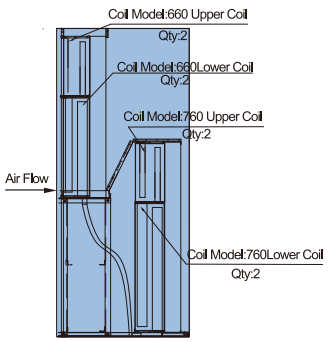


Figure 4：39XT 3438

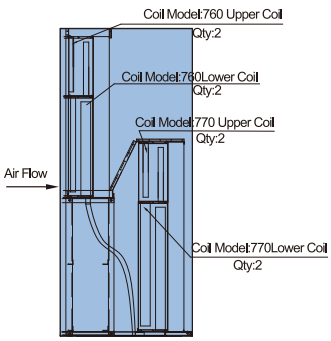


Figure 5：39XT 3841

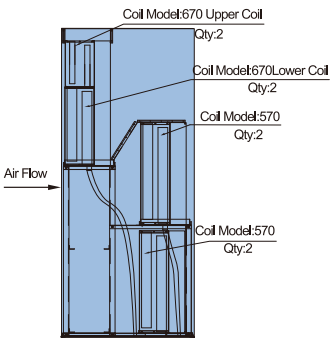


Figure 6：39XT 4444

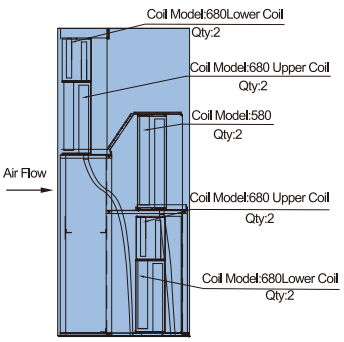


Figure 7：39XT 4750

Heating Coil（2532~4750）

Unit Size	Total Qty of Coil	Coil Model*Qty	Coil Diameter*Qty
39XT 2532	2	4100*2	Φ48*4
39XT 2832	2	4100*1	Φ48*2
		5100*1	Φ48*2
39XT 3132	2	5100*2	Φ48*4
39XT 3438	6	360*2	Φ48*4
		460*4	Φ48*8
39XT 3841	6	460*3	Φ48*6
		470*3	Φ48*6
39XT 4444	6	470*2	Φ48*4
		570*4	Φ48*8
39XT 4750	6	580*6	Φ48*12

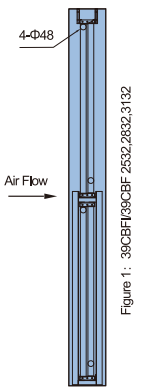


Figure 1：39CBF/39CBF 2532,2832,3132

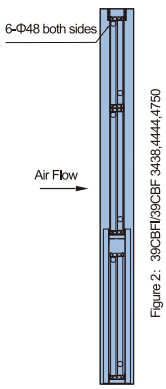
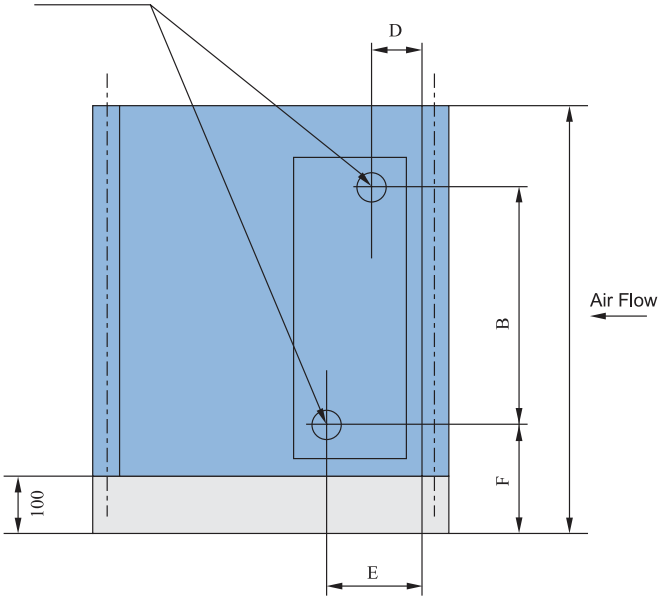


Figure 2：39CBF/39CBF 3438,4444,4750

Note: table and figure are just for your reference
Both sides water connection for unit 3438~4750

Steam Coil Connection

Supply/Return Water Conn ΦC



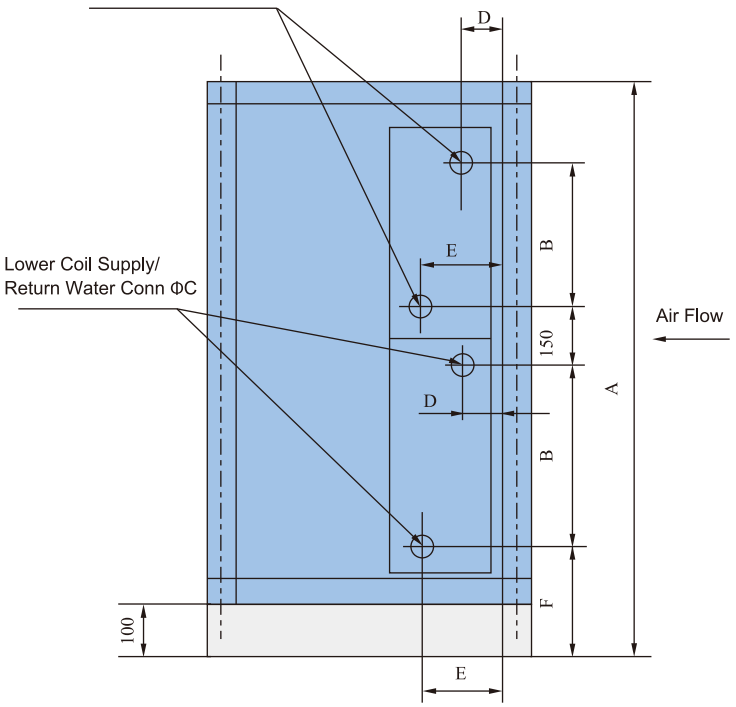
(mm)

39XT	A	B	øC	F	D	E
39XT0608	804	347	2" MPT	250	80	150
39XT0609	804	347	2" MPT	250	80	150
39XT0711	904	418	2" MPT	250	80	150
39XT0811	1004	560	2" MPT	250	80	150
39XT0912	1104	631	2" MPT	250	80	150
39XT0913	1104	631	2" MPT	250	80	150
39XT0914	1104	631	2" MPT	250	80	150
39XT1015	1204	738	2" MPT	250	80	150
39XT1117	1304	738	2" MPT	250	80	150

Note: the data above is just for your reference

Upper Coil Supply/
Return Water Conn ΦC

Lower Coil Supply/
Return Water Conn ΦC



(mm)

39XT	A	B	øC	F	D	E
39XT1317	1504	489	2" MPT	250	80	150
39XT1418	1604	520	2" MPT	250	80	150
39XT1420	1604	520	2" MPT	250	80	150
39XT1621	1804	631	2" MPT	250	80	150
39XT1822	2004	738	2" MPT	250	80	150
39XT1825	2004	738	2" MPT	250	80	150
39XT2025	2204	844	2" MPT	250	80	150
39XT2125	2304	844	2" MPT	250	80	150
39XT2226	2404	844	2" MPT	250	80	150
39XT2328	2504	884	2" MPT	250	80	150
39XT2333	2504	884	2" MPT	250	80	150

Note: the data above is just for your reference

Connection Dimensions of unit 2532~4750 depend on the actual condition

Fan

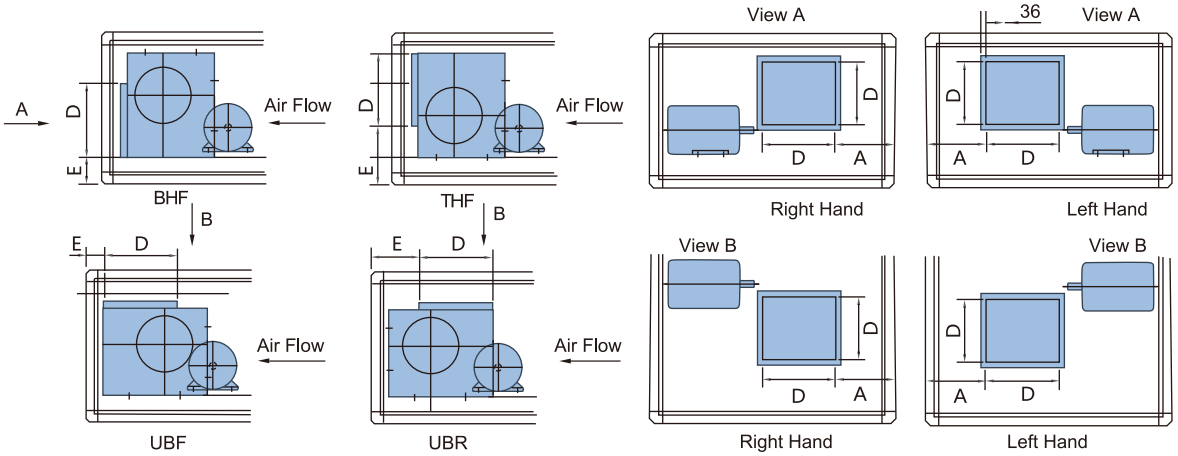
Fan & Motor（0608~2333）

(mm)

Unit Size	Fan Model	Max. Motor Power (kW)	Max. Motor Model	Fan section length	
				Horizontal	Vertical
39XT0608	FC160	1.5	Y90	604	904
	FC180			604	904
39XT0609	FC180	2.2	Y100	604	904
	FC200			704	904
39XT0711	FC200	3.7	Y112	704	904
	FC225			704	904
39XT0811	FC225	3.7	Y112	704	904
	FC/BC250			704	904
39XT0912	FC/BC250	5.5	Y132	704	904
	FC/BC280			804	904
39XT0913	FC/BC280	5.5	Y132	804	904
	FC/BC315			804	904
39XT0914	FC/BC315	7.5	Y132	804	904
	FC/BC355			904	904
39XT1015	FC/BC355	7.5	Y132	904	904
	FC/BC400			904	904
39XT1117	FC/BC400	11	Y160	904	904
	FC/BC450			1104	1104
39XT1317	FC/BC400	15	Y160	904	904
	FC/BC450			1104	1104
39XT1418	FC/BC450	15	Y160	1104	1104
	FC/BC500			1104	1104
39XT1420	FC/BC500	18.5	Y180	1104	1104
	FC/BC560			1304	1304
39XT1621	FC/BC560	18.5	Y180	1304	1304
	FC/BC630			1404	1404
39XT1822	FC/BC560	18.5	Y180	1304	
	FC/BC630			1404	
39XT1825	FC/BC630	30	Y200	1404	
	FC/BC710			1504	
39XT2025	FC/BC630	30	Y200	1404	
	FC/BC710			1504	
39XT2125	FC/BC710	30	Y200	1504	
	FC/BC800			1704	
39XT2226	FC/BC710	30	Y200	1504	
	FC/BC800			1704	
39XT2328	FC/BC800	37	Y225	1704	
	FC/BC900			1904	
39XT2333	FC/BC800	45	Y225	1704	
	FC/BC900			1904	

Fan

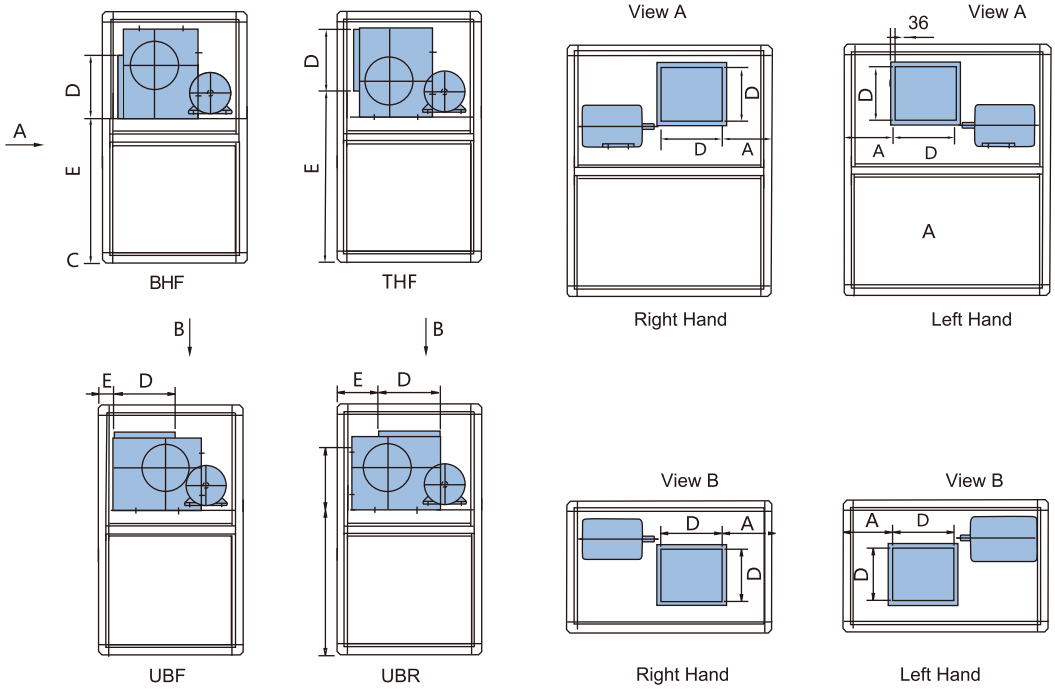
Fan Arrangement- Horizontal Unit（0608-2333）



(mm)

Unit Size	Fan Model	A	D	E			
				THF	BHF	UBF	UBR
39XT0608	FC160	231.0	205.0	292.5	170.0	127	199.0
	FC180	186.5	229.0	292.5	170.0	127	224.0
39XT0609	FC180	298.0	229.0	292.5	170.0	127	224.0
	FC200	267.5	256.0	300.5	170.0	127	233.0
39XT0711	FC200	367.5	256.0	300.5	170.0	127	233.0
	FC225	318.5	288.0	314.5	170.0	127	270.0
39XT0811	FC225	318.5	288.0	314.5	170.0	127	270.0
	FC/BC250	318.5	322.0	326.0	170.0	127	259.0
39XT0912	FC/BC250	368.5	322.0	326.0	170.0	127	259.0
	FC/BC280	342.5	361.0	343.0	170.0	127	308.0
39XT0913	FC/BC280	392.5	361.0	343.0	170.0	127	308.0
	FC/BC315	349.5	404.0	362.0	170.0	127	295.0
39XT0914	FC/BC315	399.5	404.0	362.0	170.0	127	295.0
	FC/BC355	402.5	453.0	387.0	195.0	127	317.0
39XT1015	FC/BC355	452.5	453.0	387.0	195.0	127	317.0
	FC/BC400	401.5	507.0	415.0	195.0	127	347.0
39XT1117	FC/BC400	501.5	507.0	415.0	195.0	127	347.0
	FC/BC450	441.5	569.0	444.0	195.0	127	375.0
39XT1317	FC/BC400	501.5	507.0	415.0	195.0	127	347.0
	FC/BC450	396.5	569.0	444.0	195.0	127	375.0
39XT1418	FC/BC450	446.5	569.0	444.0	195.0	127	375.0
	FC/BC500	427.5	638.0	465.0	195.0	127	397.0
39XT1420	FC/BC500	527.5	638.0	465.0	195.0	127	397.0
	FC/BC560	518.5	715.0	556.0	255.0	127	428.0
39XT1621	FC/BC560	518.5	715.0	556.0	255.0	127	428.0
	FC/BC630	432.5	801.0	598.0	255.0	127	471.0
39XT1822	FC/BC560	618.5	715.0	556.0	255.0	127	428.0
	FC/BC630	532.5	801.0	598.0	255.0	127	471.0
39XT1825	FC/BC630	727.5	801.0	598.0	255.0	127	471.0
	FC/BC710	630.5	898.0	646.0	255.0	127	518.0
39XT2025	FC/BC630	727.5	801.0	598.0	255.0	127	471.0
	FC/BC710	630.5	898.0	646.0	255.0	127	518.0
39XT2125	FC/BC710	580.5	898.0	646.0	255.0	127	518.0
	FC/BC800	520.5	1007.0	715.0	268.0	127	574.0
39XT2226	FC/BC710	680.5	898.0	646.0	255.0	127	518.0
	FC/BC800	620.5	1007.0	715.0	268.0	127	574.0
39XT2328	FC/BC800	670.5	1007.0	715.0	268.0	127	574.0
	FC/BC900	642.5	1130.0	772.0	268.0	127	631.0
39XT2333	FC/BC800	970.5	1007.0	715.0	268.0	127	574.0
	FC/BC900	942.5	1130.0	772.0	268.0	127	631.0

Fan Arrangement- Vertical Unit （0608~2333）



(mm)

Unit Size	Fan Model	A	D	E			
				THF	BHF	UBF	UBR
39XT0608	FC160	231.0	205	996.5	874.0	127	199
	FC180	186.5	229	996.5	874.0	127	224
39XT0609	FC180	298.0	229	996.5	874.0	127	224
	FC200	267.5	256	1004.5	874.0	127	233
39XT0711	FC200	367.5	256	1104.5	974.0	127	233
	FC225	318.5	288	1118.5	974.0	127	270
39XT0811	FC225	318.5	288	1218.5	1074.0	127	270
	FC/BC250	318.5	322	1230.0	1074.0	127	259
39XT0912	FC/BC250	368.5	322	1330.0	1174.0	127	259
	FC/BC280	342.5	361	1347.0	1174.0	127	308
39XT0913	FC/BC280	392.5	361	1347.0	1174.0	127	308
	FC/BC315	349.5	404	1366.0	1174.0	127	295
39XT0914	FC/BC315	399.5	404	1366.0	1174.0	127	295
	FC/BC355	402.5	453	1391.0	1199.0	127	317
39XT1015	FC/BC355	452.5	453	1491.0	1299.0	127	317
	FC/BC400	401.5	507	1519.0	1299.0	127	347
39XT1117	FC/BC400	501.5	507	1619.0	1399.0	127	347
	FC/BC450	441.5	569	1648.0	1399.0	127	375
39XT1317	FC/BC400	501.5	507	1819.0	1599.0	127	347
	FC/BC450	396.5	569	1848.0	1599.0	127	375
39XT1418	FC/BC450	446.5	569	1948.0	1699.0	127	375
	FC/BC500	427.5	638	1969.0	1699.0	127	397
39XT1420	FC/BC500	527.5	638	1969.0	1699.0	127	397
	FC/BC560	518.5	715	2060.0	1759.0	127	428
39XT1621	FC/BC560	518.5	715	2260.0	1959.0	127	428
	FC/BC630	432.5	801	2302.0	1959.0	127	471

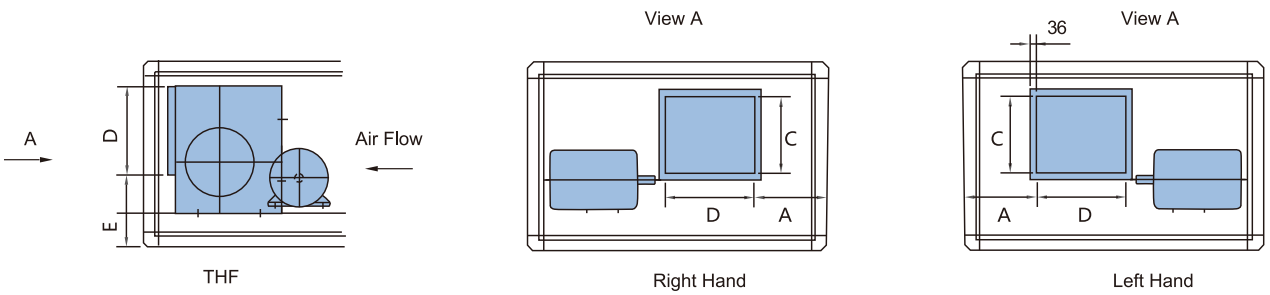
Fan

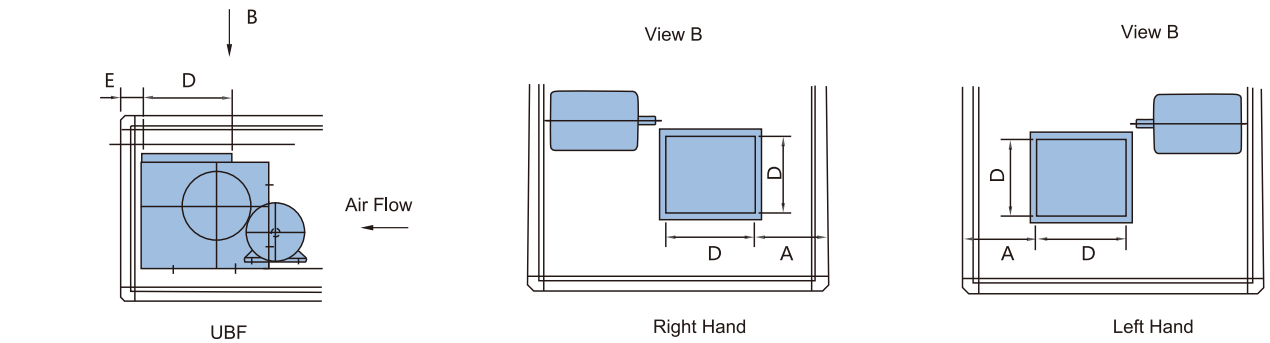
Fan & Motor（2532~4750）

(mm)

Unit Size	Fan Model	Max. Motor Power (kW)	Max. Motor Model	Fan Section Length	
				THF	UBF
39XT2532	BC900	45	Y225	2604	2604
	BC1000	55	Y250	2604	2604
39XT2832	BC1000	55	Y250	2604	2604
	BC1120	90	Y280	2804	2804
39XT3132	BC1000	55	Y250	2604	2604
	BC1120	90	Y280	2804	2804
39XT3438	BC1250	90	Y280	2904	2904
39XT3841	BC1250	90	Y280	2904	2904
	BC1400	132	Y315	3704	4104
39XT4444	BC1400	132	Y315	3704	4104
39XT4750	BC1600	132	Y315	4004	4404

Fan Arrangement - Horizontal Unit (2532~4750)





(mm)

Unit Size	Fan Model	A	D	E	
				THF	UBF
39XT2532	BC900	940	1130	834	284
	BC1000	788.5	1267	876.5	195
39XT2832	BC1000	788.5	1267	876.5	195
	BC1120	561	1422	987	200
39XT3132	BC1000	788.5	1267	876.5	195
	BC1120	561	1422	987	200
39XT3438	BC1250	1043	1524	1156	104
39XT3841	BC1250	1343	1524	1156	104
	BC1400	1208	1794	1208	150
39XT4444	BC1400	1358	1794	1208	150
39XT4750	BC1600	1545	2020	1347	150

Note: the datas in table are just for your reference

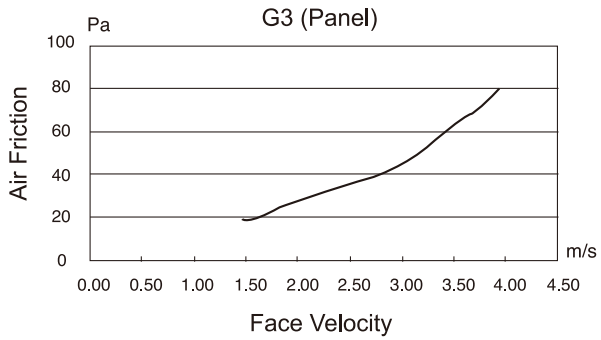
Filter

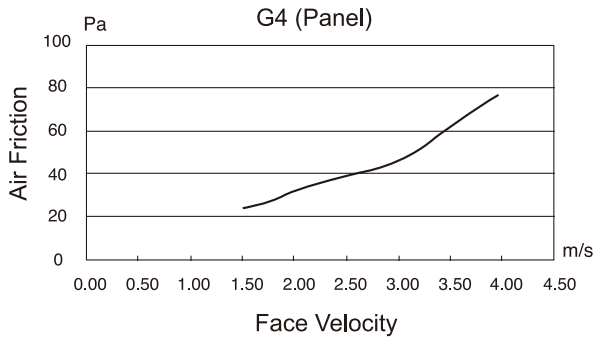
The types of filters offered are as follows.

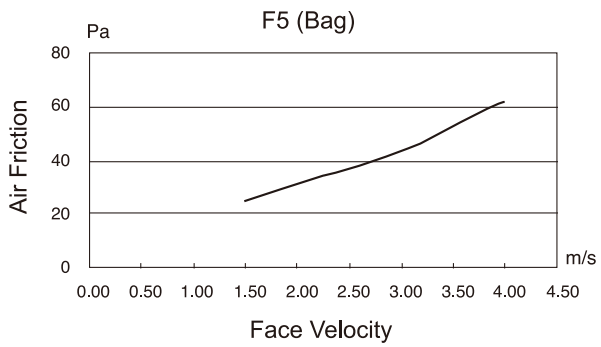
1" External High Velocity Filter	2" External Low Velocity Filter
1" Internal High Velocity Filter	2" Internal Low Velocity Filter
Internal Primary Efficiency Bag Filter	Internal Sub-High Efficiency Bag Filter

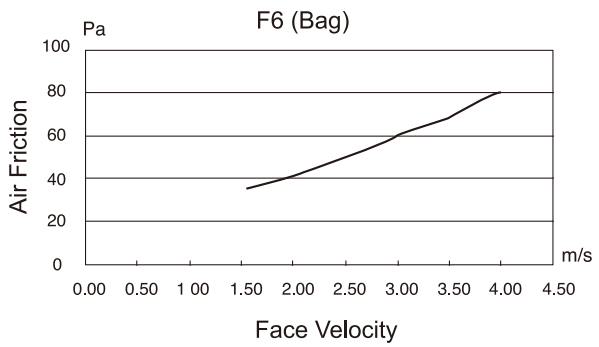
Primary & Medium Efficiency Filter Performance

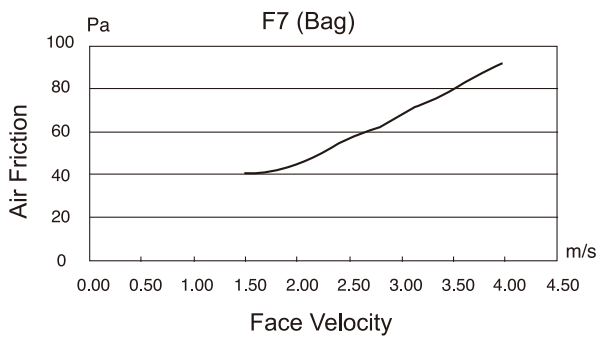
Efficiency: Primary Efficiency Panel Filter G3. Medium Efficiency Bag Filter F5

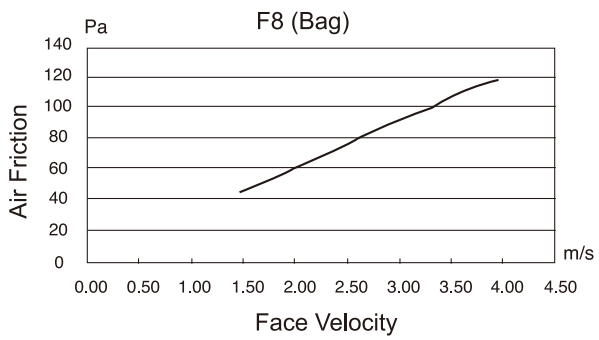












Filter Size Schedule

Unit Size	External Panel Filter Cell Quantities η=G3									
39XT	392×395	492×395	592×395	692×395	392×495	492×495	592×495	592×595	692×495	392×595
0608										1
0609	2									
0711		1				1				
0811			1				1			
0912									2	
0913				3						
0914				3						
1015	4				2					
1117					3	3				
1317						3	3			
1418							4	2		
1420								6		
1621				2					6	
1822					4		8			
1825	2		4		3		6			
2025	2			4	3				6	
2125		2		4		3			6	
2226			1	2			4		8	
2328		12	4			6	2			
2333		12	4			9	3			

Unit Size	Internal Panel Filter Cell Quantities η=G3					
39XT	290×493	290×595	390×493	390×595	493×595	595×595
0608	2					
0609			2			
0711		3				
0811		2		1		
0912			2	2		
0913			2	2		
0914				4		
1015		2				2
1117				3		2
1317		2				4
1418				2		4
1420						6
1621		3				6
1822		2		2		6
1825		4				8
2025						12
2125						12
2226		4				12
2328		7				12
2333				5		15

Filter Size Schedule

Unit Size	Internal Bag Filter Cell Quantities η=F5								
39XT	290×493	290×595	390×493	390×595	493×390	493×595	595×290	595×390	595×595
0608	2								
0609			2						
0711		3							
0811		2		1					
0912					2			2	
0913					2			2	
0914								4	
1015							2		2
1117				1				2	2
1317		2							4
1418				2					4
1420									6
1621							3		6
1822		2						3	6
1825							4		8
2025									12
2125									12
2226							4		12
2328		3					4		12
2333								5	15

Unit Size	High Efficiency Box Filter Cell Quantities η=H11					
39XT	290×493	290×595	390×493	390×595	493×595	595×595
0608	2					
0609			2			
0711		3				
0811		2		1		
0912			2	2		
0913			2	2		
0914				4		
1015		2				2
1117				3		2
1317		2				4
1418				2		4
1420						6
1621		3				6
1822		2		2		6
1825		4				8
2025						12
2125						12
2226		4				12
2328		7				12
2333				5		15

Filter Size Schedule

Unit Size	Internal Panel Filter Cell Quantities			Internal Combine / Bag Filter Cell Quantities		
	290×595	595×290	595×595	288×592	592×288	592×592
39XT2532			20			20
39XT2832		5	20		5	20
39XT3132			25			25
39XT3438		6	30		6	30
39XT3841	6		36	6		36
39XT4444			49			49
39XT4750		8	56		8	56

Purification Classification

Purification Level US Fed. Std. 209D US Fed. Std. 209E	100,000 M6.5	10,000 M5.5	1,000 M4.5	100 M3.5	10 M2.5	1 M1.5	0.1 M0.5
Purification Level VDI 2083	6	5	4	3	2	1	0
Flow Pattern	Turbulent Flow		Transition Flow		Laminar Flow		
Filter Suffusion Rate (%)	5~10	10~20	30~70	>80		>90	
First Level DIN EN 779	G4			F5		F6	
Second Level DIN EN 779 DIN 24 183/EN 1822	F7			F9 H10		H10 H12 H13	H13
Third Level DIN 24 183/EN 1822	H12 H13		H13	H14	H15	H16	H17

Electric Heater Selection

No.	Unit Model		Face Area	1 Row Heater	2 Row Heater	3 Row Heater
	Unit Size	Max. Capacity of Single Pipe (W)	(m^2)	power range (kW)	power range (kW)	power range (kW)
1	39XT0608	690	0.21	‹5	5~10	10~15
2	39XT0609	840	0.25	‹6	6~12	10~18
3	39XT0711	1140	0.34	‹8	8~16	16~24
4	39XT0811	1140	0.49	‹12	12~24	24~36
5	39XT0912	1290	0.65	‹14	14~28	28~42
6	39XT0913	1440	0.72	‹16	16~32	32~48
7	39XT0914	1590	0.80	‹18	18~36	36~54
8	39XT1015	1740	0.99	‹26	26~52	52~78
9	39XT1117	2040	1.29	‹30	30~60	60~90
10	39XT1317	2040	1.56	‹35	35~70	70~105
11	39XT1418	2200	1.83	‹40	40~80	80~120
12	39XT1420	2500	2.08	‹45	45~90	90~135
13	39XT1621	2650	2.55	‹48	48~96	96~144
14	39XT1822	2800	3.07	‹60	60~120	120~180
15	39XT1825	3250	3.56	‹70	70~140	140~210
16	39XT2025	3250	4.00	‹85	85~170	170~255
17	39XT2125	3250	4.21	‹90	90~180	180~270
18	39XT2226	3400	4.63	‹95	95~190	190~285
19	39XT2328	3700	5.29	‹105	105~210	210~315
20	39XT2333	4450	6.36	‹125	125~250	250~375
21	39XT2532	5380	6.33	‹145	145~290	290~435
22	39XT2832	5380	7.24	‹160	160~320	320~480
23	39XT3132	5380	8.15	‹175	175~350	350~525
24	39XT3438	6250	10.56	‹225	225~450	450~675
25	39XT3841	6820	12.66	‹285	285~570	570~855
26	39XT4444	7380	16.03	‹350	350~700	700~1050
27	39XT4750	8510	19.98	‹455	455~910	910~1365

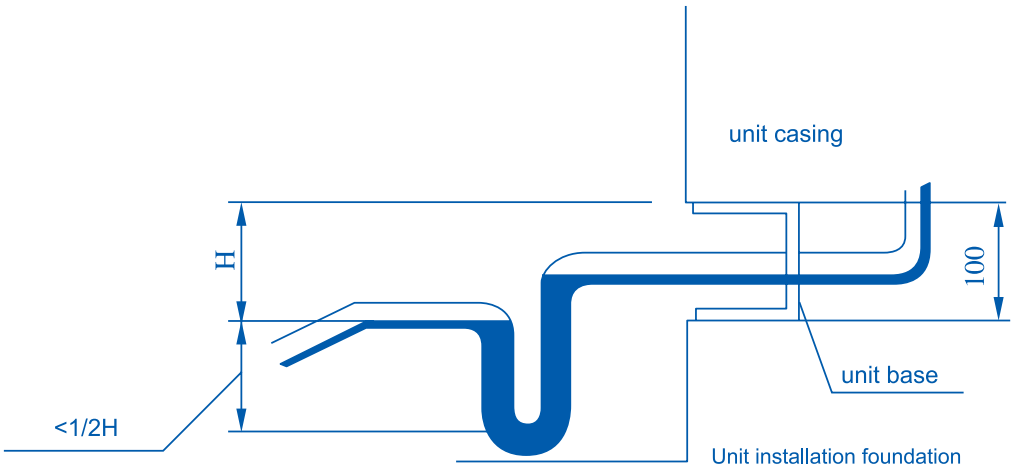
Note : 1. Star connection is used in the wiring of electric heaters. Multi-group control is available, in which the capacity for each group is generally 30kW or less. The power supply is 3-phase 380V.
2. Minimum air velocity is 2m/s.
3. 3M module holds maximum of 3 row heater.
4. Capacity exceeding 3 row should choose two separated heaters in 6M module section.

Others

1.Our company can help you select the best unit according to different requirements by our selection software.

2.The base requirements of the units:

- The base is designed according to the length and weight of units.
- Unit base shall be higher than the ground level in order to install condensate trap. See the figure below:



Note: H=the maximun negative pressure(mm)+50mm

3.Coil pressures:

- The working pressure of cooling coils and heating coils is 1.6MPa.
- The maximum pressure of steam coils is no more than 1.4MPa.

4.Preheat coils should be started or precautions taken before start to protect coil from freezing operation with fresh air temperature below 0℃.

5.The fan outlet and discharge should be connected with canvas.

6.The water in the coil should be drawn off completely when the unit is stopped and below freezing temperature. Antifreeze shall be poured into pipe if remaining water cannot be drawn off completely.

7.Insulation measures have been sufficiently considered and condensation in unit surface cannot happen in normal situation.

8.Check to keep enough space for daily maintenance.

9.The unit supply air temperature should be no more than 80℃ (when heating). If it is, please give us clear indication, so we can adopt high temperature baring special motor.

10.Details should be illustrated in the order when customers have special requirements such as effective air dampers, copper headers, stainless drainpans, film humidifiers, secondary high efficiency filters.

11.Details should be illustrated in the order when customers have requirements such as noise attenuators, secondary return air, purification, converter and heat recovery.
Steam pressure: (0.02~0.4) MPa.

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